

4-CUT

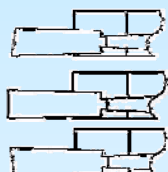
4-CUT

**FOR CNC AND
SCREW MACHINES**

The complete cutting tool



- ❖ Outstanding tool life
- ❖ Superb chip control
- ❖ Edged cut-off insert, with a repeatability of $\pm 10\mu$



L 8° - Left 8°

N - Neutral

R 8° - Right 8°

4-CUT INSERT REFERENCE	CUTTING WIDTH MM	LEAD ANGLE
S4 L 10 L8	1.0	L 8°
S4 L 10 N	1.0	N
S4 L 10 R8	1.0	R 8°
S4 L 12 L8	1.2	L 8°
S4 L 12 N	1.2	N
S4 L 12 R8	1.2	R 8°



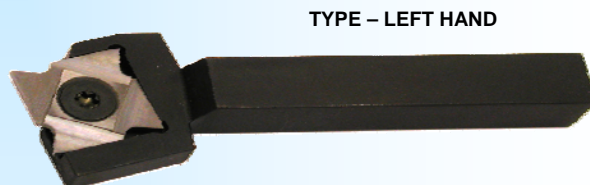
L 8° - Left 8°

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R 8° - Right 8°

4-CUT INSERT REFERENCE	CUTTING WIDTH MM	LEAD ANGLE
S4 R 10 L8	1.0	L 8°
S4 R 10 N	1.0	N
S4 R 10 R8	1.0	R 8°
S4 R 12 L8	1.2	L 8°
S4 R 12 N	1.2	N
S4 R 12 R8	1.2	R 8°

4-CUT TOOLHOLDERS REFERENCE	SQUARE SIZE - A	TYPE	LENGTH L	CUTTING DEPTH
4C1212L	12 x 12	Left	96mm	7mm
4C1212R	12 x 12	Right	96mm	7mm
4C1616L	16 x 16	Left	96mm	7mm
4C1616R	16 x 16	Right	96mm	7mm



TYPE - LEFT HAND

4-CUT INSERT REFERENCE	CUTTING WIDTH MM	LEAD ANGLE
S4 L 15 L8	1.5	L 8°
S4 L 15 N	1.5	N
S4 L 15 R8	1.5	R 8°
S4 L 20 L8	2.0	L 8°
S4 L 20 N	2.0	N
S4 L 20 R8	2.0	R 8°



TYPE - RIGHT HAND

4-CUT INSERT REFERENCE	CUTTING WIDTH MM	LEAD ANGLE
S4 R 15 L8	1.5	L 8°
S4 R 15 N	1.5	N
S4 R 15 R8	1.5	R 8°
S4 R 20 L8	2.0	L 8°
S4 R 20 N	2.0	N
S4 R 20 R8	2.0	R 8°

